Curing times

FIS V Zero Temperature at anchoring base	Maximum processing time t_{work}		Minimum curing time [1] t_{cure}	
[°C]	[hrs.]	[min.]	[hrs.]	[min.]
-10 – -5[2]	6	–	72	–
> -5 – 0[2]	2	–	24	–
> 0 – +5[2]	–	45	12	–
> +5 – +10	–	20	6	–
> +10 – +15	–	8	3	–
> +15 – +20	–	5	2	–
> +20 – +25	–	3	1	–
> +25 – +30	–	2	–	45
> +30 – +40	–	1	–	30

1) In wet concrete or water-filled holes the curing times must be doubled.

2) Minimum cartridge temperature +5 °C.